

Figure 1

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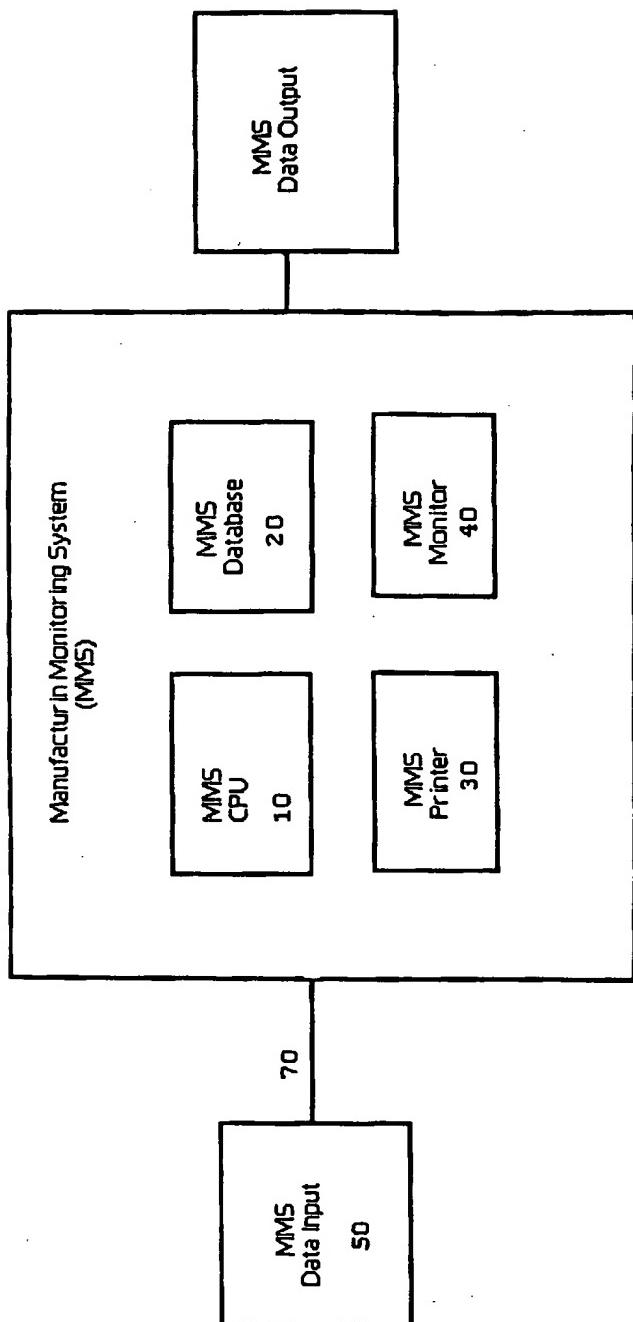


Figure 2

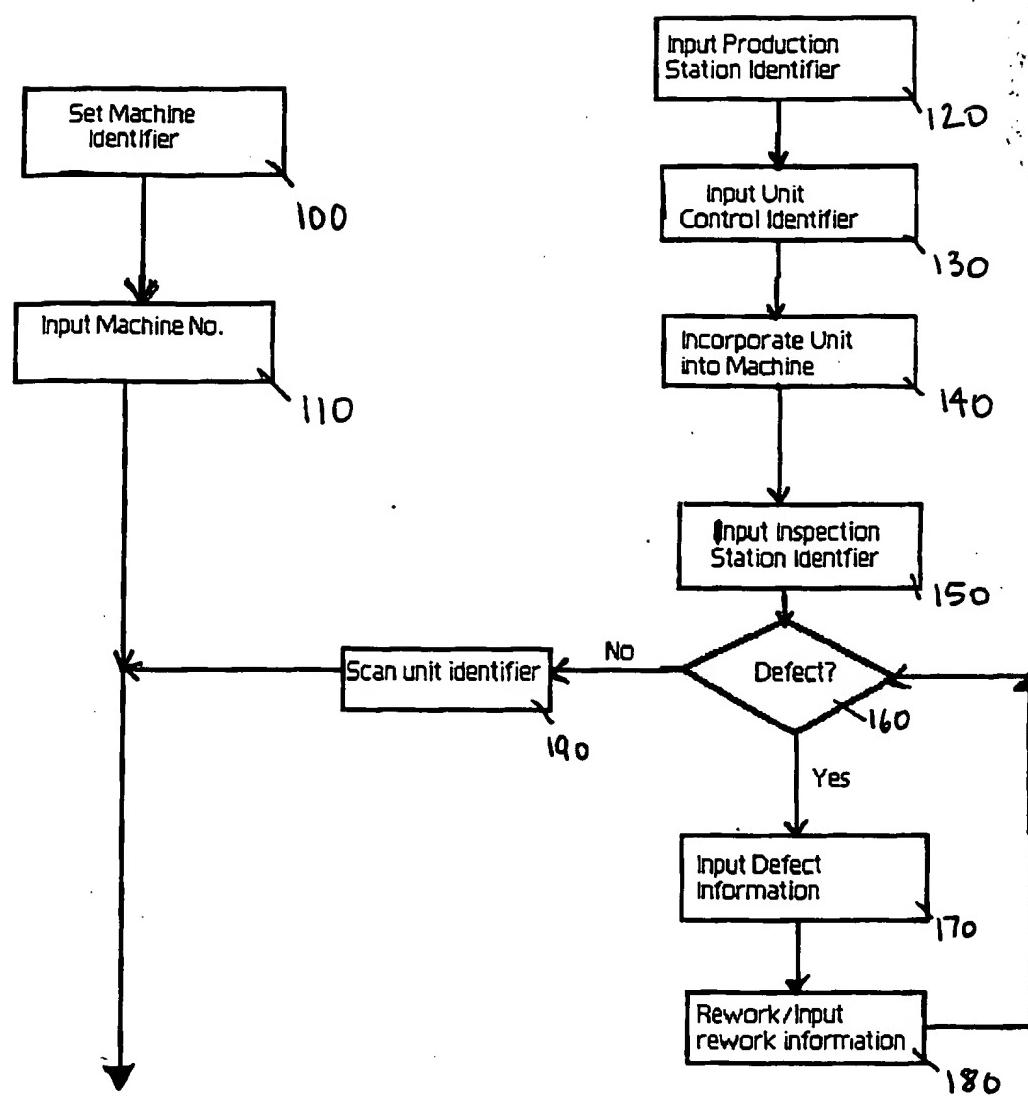


Figure 3

192

<b>Serial No</b>	<input type="text"/>	<b>Date</b>	<input checked="" type="text"/> 5/31/00	<b>Month</b>	<input checked="" type="text"/> May 00
<b>Machine No</b> 2299110016					
<input type="button" value="List All QA Inspect. Mach."/> <input type="button" value="Print QA Inspect. Report"/>					
<input type="button" value="Inspection Date"/> <input type="button" value="Log on"/> <input type="button" value="Log off"/>					
<input type="button" value="Exit"/>  <b>QA Insp. Name</b> Alicia - 00073					
Ellen - 02120					
Em - 01945					
Heriberto - 00369					
Rita - 00406					
Ross - 02365					
Socorro - 00461					
Victor - 04508					

191

<b>Insp Station</b>	<b>Employee #</b>	<b>Detect Time</b>
<input type="text"/>	<input type="text"/>	<input checked="" type="text"/> 188
<b>Detect</b>	<b>Grade</b>	<b>Responsible</b>
<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
<b>Repair</b>	<b>Time</b>	<b>Insp Responsible Name</b>
<input type="checkbox"/>	<input type="checkbox"/> 0 <input type="checkbox"/>	<input type="text"/>

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161

Figure 3A

**Figure 4**

Current Data (From Last Working Day 4:00 PM to Today 4:00 PM)						
QC Stations			X [REDACTED]		Q'ty Rate	
AQ-01	14	88	0.159	III	Prod Main	22 0.262 III
AQ-02	6	87	0.069	III	Prod Sub	6 0.072 III
AQ-03	6	85	0.071	III	J-7	4 0.048 III
AQ-04	0	85	0	III	Loc	0 0 III
AQ-05	2	83	0.024	III	PCB	1 0.012 III
AQ-06	0	86	0	III	Eng	0 0 III
AQ-07	2	85	0.024	III	QC	0 0 III
AQ-08	3	84	0.036	III	No Info	0 0 III
AQ-09	1	84	0.012	III	Others	2 0.024 III
AQ-10	1	84	0.012	III	Under Rework	7 0.084 III
AU-01	2	88	0.023	III		
AU-02	3	76	0.04	III		
AU-03	3	75	0.04	III		

Refresh to Latest Data

Return to Main Screen

300 310 320 330

340 350 360

380  
370

Figure 5

TF 06020 - 200620

400 | 410 | 420 | 430 | 440 | 450 | 460

Machine No	Step/SN/Defect	Repair	Actions	Prod	A/E LINE	Direct line
93500502100	AQ-01 Discn cn [2] fan mech. Fan	Connected		PROD	AE-07	5:30/00 7:35:36 AM
93500501689	AQ-01 Discn cn [273] Paper bank board	Connected the connector		PROD	AE-02	5:25/00 4:53:37 PM
9350050177	AQ-01 Harness out of the ladder. Paper side mismatched	Pt. into the clamp		PROD	AC-LINE	5:25/00 4:03:41 PM
9350050254	AQ-01 Incomplete locked. Frame Cane	Assy closed (front)		PROD	AV-LINE	5:30/00 2:01:58 PM
93500502389	AQ-01 Loose invt. paper bank frame	Reighten		PROD	AC-05	5:30/00 1:25:25 PM
93500502220	AQ-01 W/M Duct fan	Remounted		PROD		5:30/00 10:01:01 AM
9370050011	AQ-01 M/S front power cord			PROD		5:30/00 3:32:13 PM
9350050252	AQ-01 M/S screw. Duct fan	installed SCREW		PROD	AC-01	5:30/00 1:25:30 PM
9350050252	AQ-01 M/S screw. Duct fan [1]			PROD	AE-11	5:30/00 8:11:51 AM
9350050202	AQ-01 M/S screw. Duct fan bkt. [1]	installed the screw		PROD	AE-02	5:30/00 1:17:38 PM
9350050248	AQ-01 M/S toner recycle bkt. Screww. on rear side	PTA #9 error (installed the saddle)		PROD	AE-LINE	5:30/00 1:23:10 PM
9350050243	AQ-01 Misrotated black hair. Power supply	Assy. pt. contact position harness		PROD	J-7	5:25/00 4:04:24 PM
9350050177	AQ-01 No display. operation panel	Replace BICU replaced		PROD	J-7	5:30/00 11:12:52 AM
9350050233	AQ-01 No display. operation panel	Replaced scanner PCB		PROD	AE-10	5:30/00 9:24:40 AM
9350050209	AQ-01 No power. machine	BICU/CN-301 defected (connected) Err. PCB		PROD	J-7	5:30/00 8:24:02 AM
9350050205	AQ-01 SC-366 light stay on	Replaced BICU PCB				

Figure 6

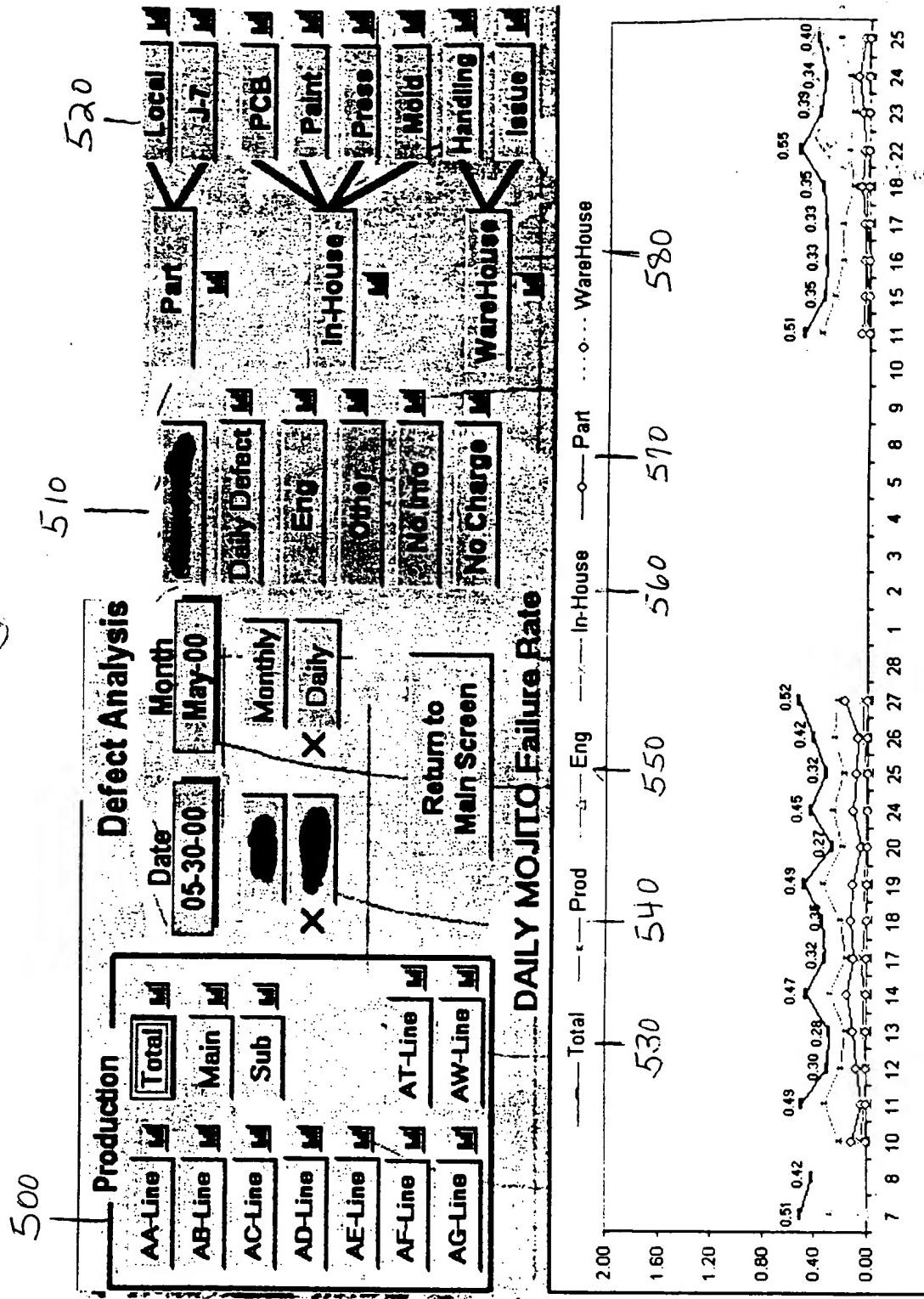


Figure 7

7060000 2052060

Date	Input			QC Output			Packing Output			Work in Process		
	Total	[REDACTED]	[REDACTED]	Total	[REDACTED]	[REDACTED]	Total	[REDACTED]	[REDACTED]	Total	[REDACTED]	[REDACTED]
5/25/00	95	93	95	100	100	102	101	101	82	0	82	0
5/24/00	95	95	95	105	105	115	115	115	95	0	95	0
5/23/00	96	96	96	78	78	57	57	57	114	0	114	0
5/22/00	82	82	82	85	85	86	86	86	89	0	89	0
5/19/00	94	94	94	97	97	115	115	115	81	0	81	0
5/17/00	91	91	91	90	90	60	60	60	105	0	105	0
5/16/00	94	94	94	90	90	94	94	94	71	0	71	0
5/15/00	86	86	86	85	85	82	5	87	79	0	79	0
5/11/00	93	93	93	73	73	1	74	75	68	5	73	5
5/10/00	66	7	68	75	1	74	74	74	75	3	75	3
5/9/00	91	91	85	85	85	84	84	84	84	3	72	3
5/8/00	73	73	70	70	70	81	81	81	81	3	65	3
5/5/00	62	61	64	64	64	1	63	64	64	3	73	3

Figure 8

TPD 10-205-205-2060

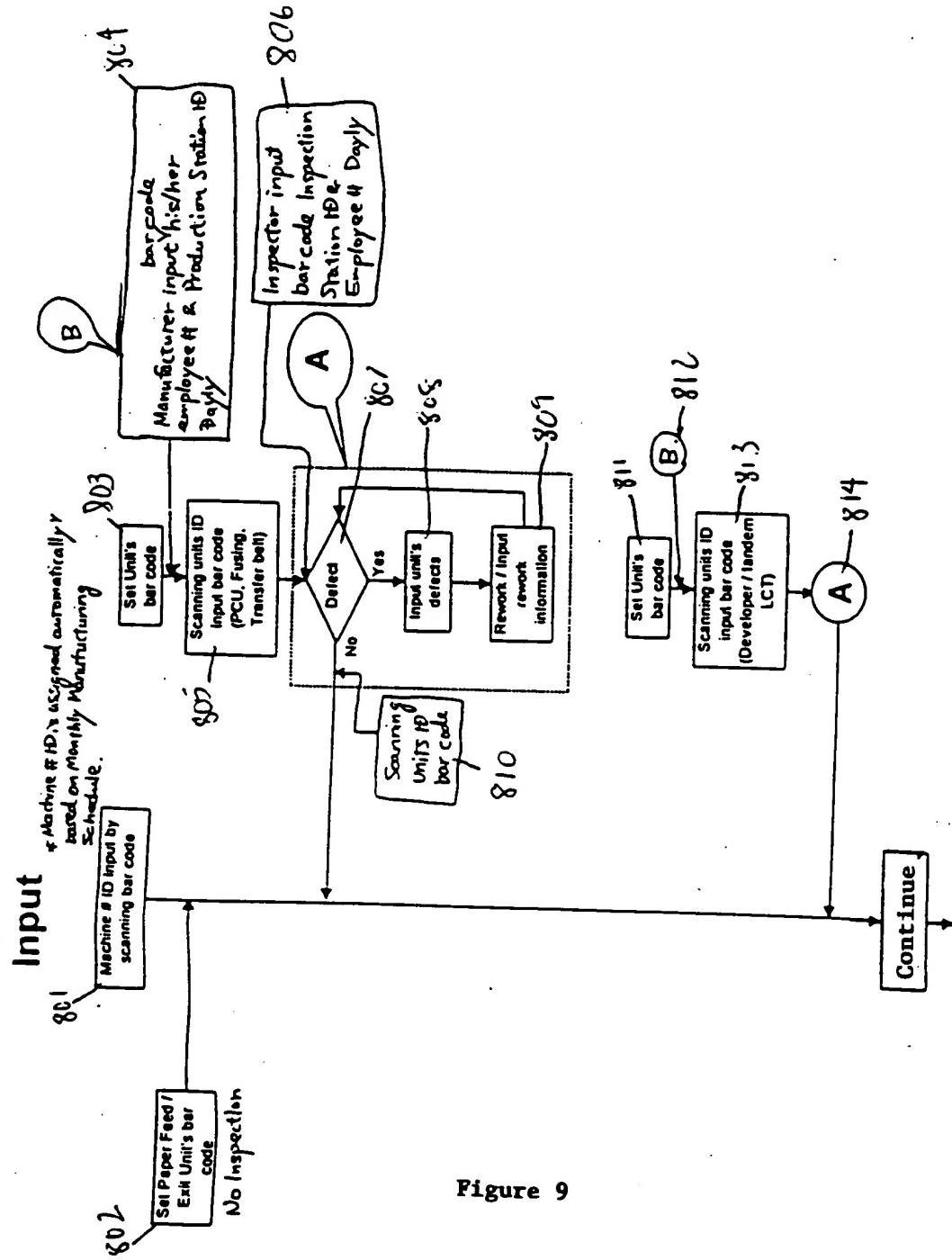


Figure 9

T 0 6 0 A 0 0 \* 2 0 5 2 2 8 6 0

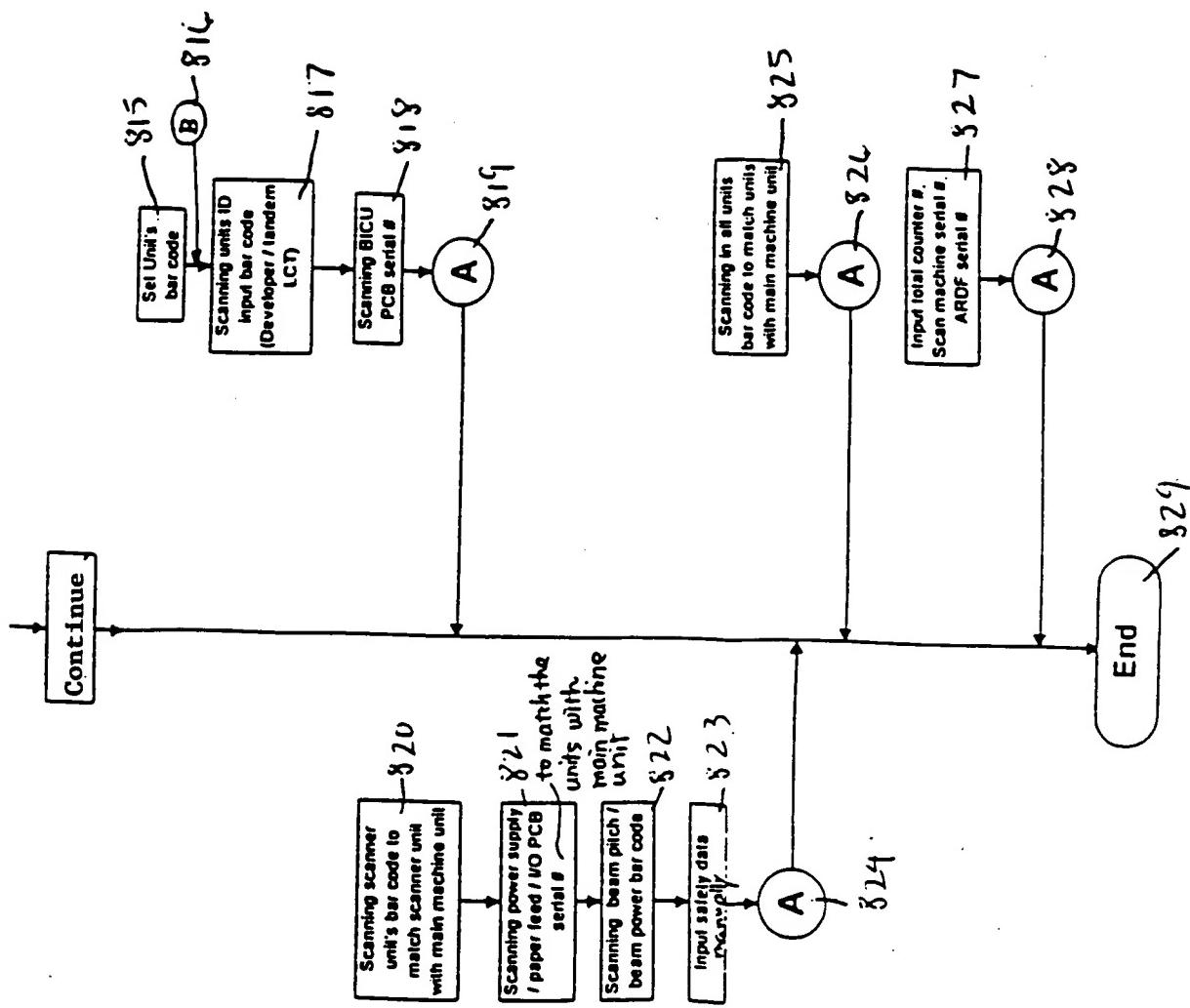


Figure 9A